PRO

SAFETY DATA SHEET

Pro Form Products Ltd. 604 McGeachie Drive Milton, Ontario, L9T 3Y5 Canada 905-878-4990

PRODUCT: 13186 E-COAT DTM PRIMER OLIVE BROWN

FORM

SECTION 01: IDENTIFICATION

Product identifier	13186 E-COAT DTM PRIMER OLIVE BROWN
Other means of identification Chemical family Recommended use and restrictions on	Mixture.
Recommended use and restrictions on	Paints.
Initial supplier identifier	Wyatt Machine Tools Rupes (NZ) Limited 388 Church Street, Penrose, Auckland, New Zealand PH: (09) 525 1000 Email: info@wyatt.co.nz Emergency number 0800 992 881 (0800WYATT1)
24 hour emergency number:	NZ Emergency 0800 992 881 (0800WYATT1).
- NFPA rating HMIS	Health: 2 Fire: 3 Reactivity: 0. H: 2 F: 3 R: 0.

SECTION 02: HAZARD IDENTIFICATION



Hazard Classification	Flammable Aerosols — Category 1. Gases Under Pressure: Liquefied Gas. Eye Irritation — Category 2A. Specific Target Organ Toxicity — Single Exposure — Category 3.
Signal Word Hazard Description	H280 Contains gas under pressure; may explode if heated. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness.
Prevention	 H351 This product contains ingredients that are suspected of causing cancer. H360 May damage fertility or the unborn child. P201 Obtain special instructions before use. P202 Do not handle this product until all safety instructions have been read and understood. P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P211 Do not spray on an open flame or other ignition sources. P251 Do not pierce or burn container, even after use. P261 Avoid
Response	breathing mists, vapours and sprays. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well ventilated area. P280 Wear protective gloves and eye protection. P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get
Storage	medical attention. P308 + P313 If exposed or concerned, get medical advice/attention. P233 Keep container tightly closed. P403 Store in a well ventilated area. P405 Store locked up. P410 Protect from sunlight. P412 Do not expose to temperature exceeding 50°C / 122°F.
Disposal Note	P501 Dispose all unused, waste or empty containers in accordance with local regulations. This product mixture has been classified based on its ingredients.

SECTION 03: COMPOSIT	TION / INFORMATION ON ING	REDIENTS		
CHEMICAL NAME AND SYNONYMS CAS # WT. %				
Acetone	67-64-1	15-40		
Isobutyl Acetate	110-19-0	10-30		
Propane	74-98-6	10-30		
Isobutane	75-28-5	5-10		
Methyl Isobutyl Ketone	108-10-1	5-10		

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SECTION 03: COMPOSITION / INFORMATION ON INGREDIENTS

2-Propanol, 1-methoxy-, acetate	108-65-6	3-7	
Ethyl 3-Ethoxypropionate	763-69-9	1-5	
Xylene	1330-20-7	0.1-1	
Ethylbenzene	100-41-4	0.1-1	
Toluene	108-88-3	0.1-1	
Carbon Black	1333-86-4	0.1-1	
Crystalline Silica	14808-60-7	0.1-1	
N-methyl pyrrolidone	872-50-4	0.1-1	
Titanium Dioxide	13463-67-7	<0.1	

<<The actual concentration(s) withheld as a trade secret>> $\ .$

SECTION 04: FIRST-AID MEASURES

Eye contact	In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Check for and remove any contact lenses, if safe and easy to do so.
Skin contact	Consult a physician if irritation continues. Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If
Inhalation	irritation persists, seek medical attention. If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion	Do not induce vomiting. If ingestion is suspected, contact physician or poison control center immediately. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person.
Most important symptoms and effects, whether acute or delayed	
Immediate medical attention and special . treatment needed, if necessary Additional information	In case of shortness of breath give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed. Treat victims symptomatically. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

SECTION 05: FIRE-FIGHTING MEASURES

Suitable and unsuitable extinguishing media	"Alcohol" foam, CO2, dry chemical. In cases of larger fires, water spray should be used. The water spray reduces the intensity of the flames. However, water jets can promote the spread of fire. Do not use water in a jet.
Specific hazards arising from thehazardous product, such as the nature of any hazardous combustion products	Extremely flammable aerosol. Thermal decomposition products are toxic. May include:. Oxides of carbon (CO, CO2). Other potentially toxic fumes.
Special protective equipment andprecautions for fire-fighters	Extremely flammable aerosol. Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Keep run-off water from entering sewers and other waterways. Dike for water control.

SECTION 06: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	No action shall be taken involving any personal risk or without suitable training. Isolate area and keep unauthorized people away. Do not walk through spilled material. Wear recommended protective equipment. Ventilate. Open windows and doors to allow air circulation. Dike area to prevent spreading. The use of absorbent socks or spill pillows may be required. Stop leak if safe to do so. Prevent runoff into drains, sewers, and other waterways. Equipment should be grounded.
Methods and materials for containment and cleaning up	
Leak/spill	Evacuate all non-essential personnel. Avoid all personal contact. Contain the spill. Prevent runoff into drains, sewers, and other waterways. Ventilate. Eliminate all sources of ignition. Always adopt precautionary measures against build-up of static which may arise from

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SECTION 06: ACCIDENTAL RELEASE MEASURES

Leak/spill	appliances, handling and the containers in which product is packed. Absorb with an inert
	dry material and place in an appropriate waste container. Spilled material and water rinses
	are classified as chemical waste, and must be disposed of in accordance with current local,
	provincial, state, and federal regulations.

SECTION 07: HANDLING AND STORAGE

Precautions for safe handling	Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose empty containers to heat, sparks or open flames. Keep away from heat, sparks, and open flame. This material is a static accumulator. Prevent accumulation of electrostatic charges. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Ground handling equipment. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Handle and open container with care. Employees should wash hands and face before eating or drinking.
Conditions for safe storage, including any incompatibilities	Keep away from heat, sparks, and open flames. Store away from oxidizing and reducing materials. Store away from sunlight. Do not store above 50 deg C.

SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

INGREDIENTS	ACC TWA	GIH TLV STEL	OSH	A PEL STEL	NIOSH REL
Acetone	250 ppm TLV ON: 500ppm (TWA	500 ppm A); 750ppm (STEL)	1,000 ppm	Not established	250 ppm
Isobutyl Acetate	50 ppm	150 ppm	150 ppm	Not established	150 ppm
Propane	1,000 ppm	Not established	1,000 ppm	Not established	1,000 ppm
Isobutane	Not established	Not established	Not established	Not established	800 ppm
Methyl Isobutyl Ketone	50 ppm	75 ppm	100 ppm	Not established	50 ppm / STEL 75 ppm
2-Propanol, 1-methoxy-, acetate	50 ppm	75 ppm	Not established	Not established	Not established
Ethyl 3-Ethoxypropionate	Not established	Not established	Not established	Not established	Not established
Xylene	50 ppm	150 ppm	100 ppm TWA	Not established	Not established
Ethylbenzene	100 ppm	125 ppm	100 ppm	Not established	100 ppm / STEL 125 ppm
Toluene	20 ppm	Not established	200 ppm	500 ppm 10 minutes	100 ppm / STEL 150 ppm
Carbon Black	3.5 mg/m3	Not established	3.5 mg/m3	Not established	3.5 mg/m3
Crystalline Silica	0.025 mg/m3	Not established	0.1 mg/m3 TWA	Not established	0.05 mg/m3
	ON OEL: 0.025 mg	g/m3 Respirable			
N-methyl pyrrolidone	Not Established	Not Established	Not Established	Not Established	Not Established
Titanium Dioxide	10 mg/m3	Not established	15 mg/m3	Not established	Not established
Appropriate engineering controls Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation. Ventilation system must be designed vapor and explosion proof for handling solvent vapors.					
Personal Protective Equ Eye/type Gloves/ type Respiratory/type Clothing/type Footwear/type	lipment	Chemical safety goggles Wear skin protection equ the nature of the work to rubber. Insulated gloves. Local exhaust ventilation when contaminant levels Wear adequate protectiv Safety boots per local reg	ipment. The selection be performed. The fo (for aerosols). is recommended. We exceed the recommen- e clothes.	of skin protection equip llowing gloves are reco ar an appropriate, prop	mmended :. Butyl



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SECTION 08: EXPOSURE CONTROLS / PERSONAL PROTECTION

Other/type.....

Emergency showers and eye wash stations should be available. Employees should wash their hands and face before eating, drinking, or using tobacco products.

SECTION 09: PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Physical state Colour Odour threshold (ppm) pH Melting / Freezing point (deg C) Initial boiling point / boiling range (deg C). Flash point (deg C), method Evaporation rate Flammability (solids and gases) Upper flammable limit (% vol) Lower flammable limit (% vol) Lower flammable limit (% vol) Vapour pressure (mm Hg) Vapour density (air=1) Relative Density (Specific Gravity) Pounds / USG Solubility Partition coefficient — n-octanol/water Auto ignition temperature (deg C) Decomposition temperature Viscosity	Aerosol. Olive. Brown. No data. No data. No data. -95°C (-139°F). (acetone). 56°C (-133 F). (acetone). -18°C. (estimate; lowest flash point ingredient). Not available. Flammable aerosol. 9.5. (propellant). 1.8. (propellant). Aerosol vapour pressure:. 40-60 psig @ 21°C. No data. 0.810 - 0.850. 6.76 - 7.10. No data. Not available. 450°C. (propellant). Not available. Asoo°C. (propellant). Not available. Not available. No data.
Viscosity VOC	No data.

SECTION 10: STABILITY AND REACTIVITY

Reactivity
Chemical stability Possibility of hazardous reactions
Possibility of hazardous reactions
Conditions to avoid, including static
discharge, shock or vibration
Incompatible materails
Hazardous decomposition products

Product is stable; hazardous polymerization will not occur. Stable at normal temperatures and pressures. Hazardous polymerization will not occur. Keep away from heat. Electrostatic charge.

Strong oxidizing agents. No hazardous decomposition products when stored and handled correctly. See hazardous combustion products section 5.

SECTION 11: TOXICOLOGICAL INFORMATION

INGREDIENTS	LC50	LD50
Acetone	50,100 mg/m3 8 hours, rat	5,800 mg/kg (rat oral)
Isobutyl Acetate	>13.24 mg/L /6 h rat	15400 mg/kg (rat oral) > 17400 mg/kg (rabbit dermal)
Propane	>1,464 mg/L 15 minutes rat	Not available
Isobutane	52 mg/L 1 hour mouse	Not available
Methyl Isobutyl Ketone	8.2 - 16.4 mg/L 4 hours rat	2080 mg/kg rat oral >16,000 mg/kg rabbit dermal
2-Propanol, 1-methoxy-, acetate	Not Available	8,532 mg/kg rat oral 5,000 mg/kg dermal rabbit
Ethyl 3-Ethoxypropionate	>998 ppm 6 hours	4,309 mg/kg rat oral 4,080 mg/kg rabbit dermal
Xylene	6350 ppm 4 hours rat	>3523 mg/kg rat oral
Ethylbenzene	No data	3,500 mg/kg rat oral 17,800 mg/kg rabbit dermal
Toluene	8000 ppm rat inhalation 400 ppm mouse inhalation 24hr	5,000 mg/kg rat oral; 12,124 mg/kg rabbit dermal
Carbon Black	Not available	>10,000 mg/kg oral rat 3,000 mg/kg dermal rabbit
Crystalline Silica	Not available	>22,500 mg/kg oral rat
N-methyl pyrrolidone	No Data	3600 mg/kg (oral, rat)

ECIS



SECTION 11: TOXICOLOGICAL INFORMATION

INGREDIENTS		LC50	LD50
Titanium Dioxide		>6.8 mg/L (4 hr)	> 10,000 mg/kg (rat, oral) > 10,000 mg/kg (rabbit, dermal)
Route of exposure Symptoms related to the physical, chemica and toxicological characteristics	Eye contact. Skin contac I	t. Inhalation.	
Skin contact Skin absorption	May be harmful if absorb		
Eye contact Inhalation (acute)	Can cause redness, irrita Excessive inhalation of v vomiting and unconsciou	apours can cause respiratory irrita	tion, dizziness, headache,
Inhalation (chronic)	Chronic exposure to orga effects including perman damage and reproductive	anic solvent vapors have been ass ent brain and/or nervous system d e effects among women. Symptom n, headache, impaired memory, los	amage, kidney, liver, blood is may include nausea,
Ingestion	May be harmful or fatal if	f swallowed. Swallowing causes in blindness, even death. Aspiration nich can be fatal	ebriation, headache, vomiting, of material into lungs can cause
Effects of chronic exposure	Breathing high concentra effects. Prolonged or rep	ations of vapour may cause anesth eated skin contact may cause dryi liberately concentrating and inhalin	ng or cracking of skin.
Carcinogenicity of material	IARC has classified Tolu humans); ACGIH has cla carcinogen). Xylene has carcinogenicity to humar IARC has classified Titar	ene as a Group 3 (Not classifiable assified Toluene as a Group A4 (No been listed by IARC as a Group 3 is. Ethylbenzene is classified as ar nium Dioxide as a group 2B carcino 2B", possibly carcinogenic to hum	ot classifiable as a human ; not classifiable as to its n A3 known animal carcinogen. ogen. IARC has classified
Reproductive effects	Reproductive toxicity (de in some animal studies h embryo/fetus. The releva and mice at maternally to	evelopmental): N-methyl pyrrolidon have been reported to cause health ance of this to humans is not known oxic levels. Prolonged and repeate have been reported to cause adve	n effects on the developing n. Toluene is fetotoxic in rats ad exposure of pregnant animals
Specific Target Organ Toxicity		r dizziness. May cause respiratory	

SECTION 12: ECOLOGICAL INFORMATION

Environmental.....

..... No product data. Do not allow to enter waters, waste water or soil.

SECTION 13: DISPOSAL CONSIDERATIONS

Information on safe handling for disposal . and methods of disposal, including any contaminated packaging This material and its container must be disposed of as hazardous waste. Avoid release to the environment. Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations.

SECTION 14: TRANSPORT INFORMATION

TDG Classification	
DOT Classification (Road) IATA Classification (Air)	exemption when shipped in containers less than 1 Litre. UN1950 - AEROSOLS, flammable - Class 2.1 - Ltd Qty (1 Liter/0.26 Gallons). UN1950 - AEROSOLS, flammable - Class 2.1 - Limited Quantity. Do not ship by air without checking appropriate IATA regulations.
IMDG Classification (Marine)	
Marine Pollutant Proof of Classification	No. In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct.

SECTION 15: REGULATORY INFORMATION

CEPA status TSCA inventory status OSHA SARA Title III Section 302 - extremely hazardous substances	All components are either listed or exempt from the TSCA This product is considered hazardous under the OSHA Hazard Communication Standard.
substances	



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SECTION 15: REGULATORY INFORMATION

Section 311/312 - hazard ca Section 313 EPA hazardous air pollutants 40CFR63	Ethylbenzene. Me	delayed health, fire hazard. hyl Isobutyl Ketone. Xylene. hyl Isobutyl Ketone. Toluene. Xylene.
California Proposition 65	are known to the S (N-methyl pyrrolide This product can e State of California respirable size). (E	his product can expose you to chemicals including [see below], which tate of California to cause birth defects or other reproductive harm. one (nmp)). (Methyl Isobutyl Ketone (D)). (Toluene). *** ! WARNING: xpose you to chemicals including [see below], which are known to the to cause cancer . (Carbon black - airborne, unbound particles of thyl benzene). (Methyl Isobutyl Ketone (C)). (Titanium dioxide - particles of respirable size).
(NZ) Statement		classified hazardous according to the EPA Hazardous Substances
(NZ) HSNO Classifications (NZ) HSNO Group Standard	1	. 6.7B. 6.8A. 6.4A.

SECTION 16: OTHER INFORMATION

Prepared by: Telephone number: Disclaimer:	REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com. (800) 387-7981. DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not
Date of the latest revision of the safety	relate to its use in combination with any other material or in any other process. 2020-09-22

data sheet

